

Shrink Sleeve Art/Production Layout

Basic Shrink layout

Max Container Diameter

Layflat Width (154.5mm max, 42mm min)

(*2 =)

Art Width

(+ 2mm underlap =)

Total Art Width

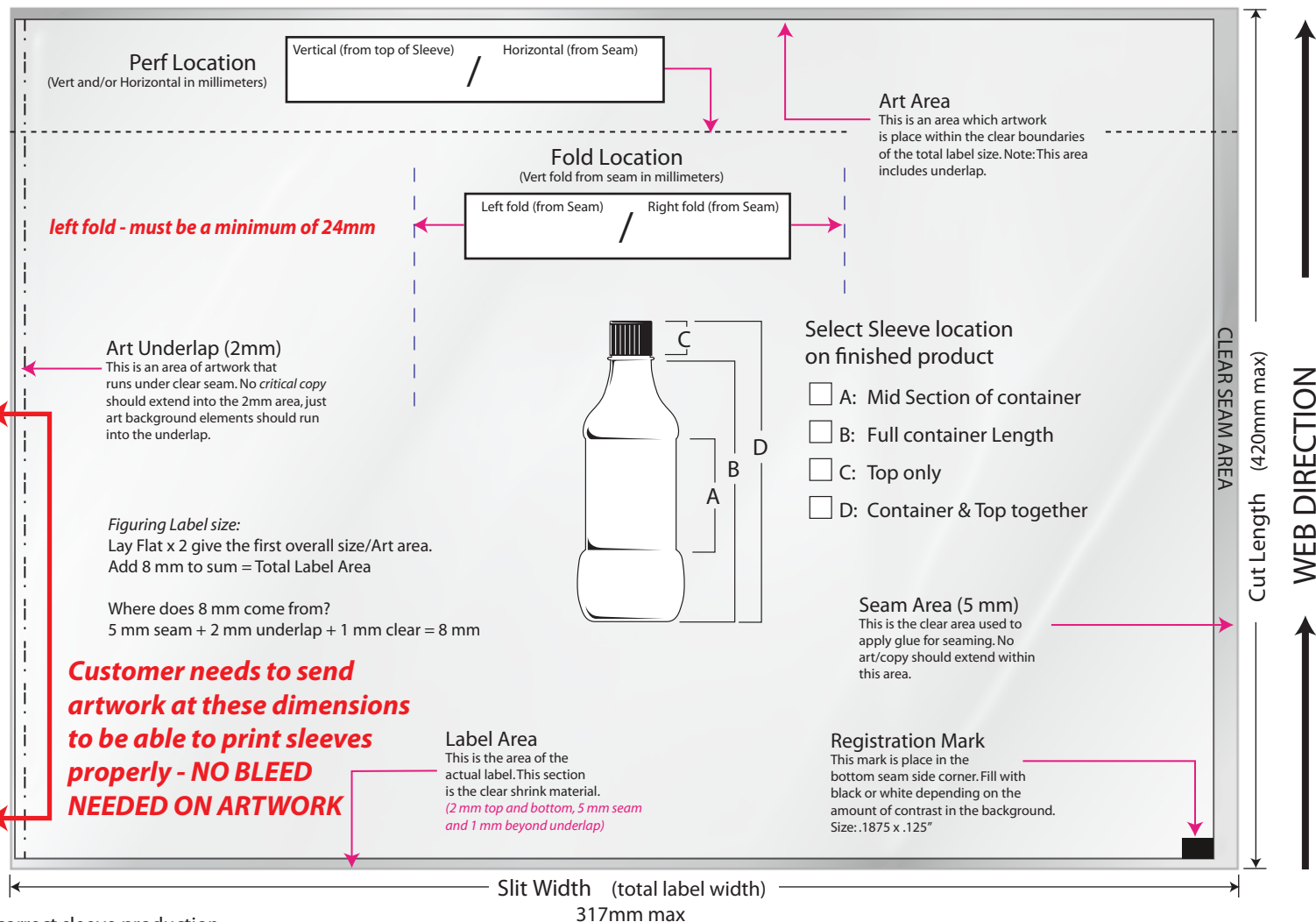
(+ 6mm clear =)

Slit Width

Cut Length (420mm max)

(- 4mm clear =)

Critical Art Height Shrinkage in MD = 5%



SPECIAL NOTE: Need to see bottle sample to ensure correct sleeve production

Calculating Layflats:

Layflat = Diameter in millimeter + 2 millimeter x 1.57
Example: 89mm diameter + 2mm = 91mm x 1.57 = 142.87mm
**(note: always round up to the nearest millimeter)

Calculating inches to millimeter:

Millimeter = inches x 25.4
Example: 8 inches x 25.4 = 203.2mm

Calculating millimeters to inches

Inches = Millimeter divided by 25.4

Calculating diameter when circumference is known

Diameter = Circumference divided by 3.1417
Example: 2-3mm divided by 3.1417 = 64.6mm in diameter.

Production Notes and Requirements

- Send all actual size print outs proofs with printed slit marks for hand cut and hand seamed.
- Maximum print width for text to meet is 307mm.
Max layflat: 152.5 (if text does not meet max is 154.5mm)
- Standard amount of clear is 2mm top & bottom.
Hot Stamp cannot cut if clear is any smaller.
- Add a register tick .25 x .375 in lower right corner for cut and stack registration.
- Center seams will be requested for layflats of 100mm or larger.
- During output set-up place slit guide mark on underlap side 1mm off slit edge.

Shrink Material Required/Recommended:

Special Notes and Instructions: